

 <p>Spelle / Werlte</p>	<p>Coating-free surfaces</p>	<p>05.05.2020 Th. Schütte 150 416 810</p>	<p>KWN 01 220 Version 08</p>
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Additional documents for suppliers

The work instructions

"Technical delivery conditions - Painting the vendor parts" document no.: 150 370 430 and

"Use of silicone-free materials" document no.: 150 420 057

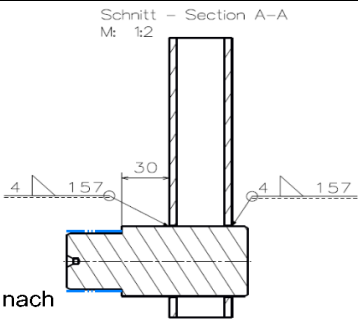
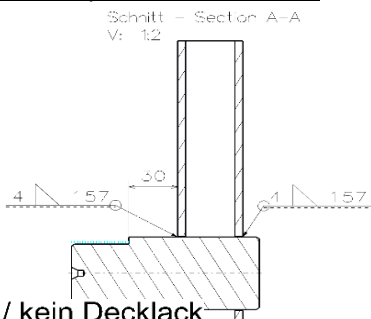
Identification of coating-free / only KTL coated surfaces (drawing)

Areas on painted parts which have to remain coating-free or only KTL coated are marked in the drawings with a line (refer to figure) and with the supplement "uncoated" or "KTL primed".

This applies for example to bearing seats, fits, flange points etc.

Parts which are painted before machining (cast housing, welded constructions, ...) are excluded from this regulation.

In the event of uncertainty about these processes, ask an employee of work preparation department or machining department.

coating-free	only KTL without top coat
<p>Definition of the line:</p> <p>Line width: 0.7 mm</p> <p>Line type: long dash double dot</p> <p>Colour: blue</p> <p>beschichtungsfrei nach free of coating acc. to KWN 01 220</p> 	<p>Definition of the line:</p> <p>Line width: 2.0 mm</p> <p>Line type: dotted</p> <p>Colour: cyan</p> <p>KTL grundiert / kein Decklack CDC primed / no top coat</p> 

On parts with coating-free surfaces, the coating-free surfaces must be provided with corrosion protection agent. This also applies if the part has been delivered unpainted. Only means approved by KRONE may be used!

The following corrosion protection agents are released by KRONE:

Corrosion protection agent	Manufacturer	Safety data sheet	Contamination test	Product information
RUST-BAN 335	Exxon Mobil	Document no.: 150 416 798 00	Document no.: 150 416 800 00	Document no.: 150 416 803
Decordyn 350	Fuchs Lubritech	Document no.: 150 421 878 00	Document no.: 150 422 693 00	Document no.: 150 422 512
Hakudren 7 MS	KLUTHE GMBH	Document no.: 150 455 061 00	Document no.: 150 455 062 00	Document no.: 150 455 063 00

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